

aura café

designed by studio deberenn



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Studio deberenn completed the Aura range with Aura café. Restaurant and lounge areas can be designed in a parallel way and designers can keep their own unique space concept. Meal times are now more and more enjoyable as you can relax while eating your food. The line of Aura survives with the same touch of personality and colorful approach. By offering different heights and widths, Aura Café is able to create café and restaurant solutions as a part of the contract seating market. The double color use and slim line characterizes the interior and gives architects a good chance to design their own atmosphere which can easily match tables, walls, the floor etc., not depending on product design limits.

- Aura Cafe carcass is made up of 18 mm poplar plywood, 22.5 mm beech massive wood and 3 mm thin light Medium-Density Fiberboard (MDF), which enhances a more stable and durable form.
- CNC Router cuts poplar plywood into specifically dimensioned shapes while straight plywood and beech wood are cut into pieces.
- Shaped plywood, straight plywood and beech wood are then glued, stapled and finally drilled together to provide a strong durable shell. Back and sides are closed by 3 mm thin light MDF wood providing a flat surface.
- Elastic belts and lining fabric are aligned onto the seat and backrest to prevent foam from cutting into the wood. The seating is covered with 36 density 8 cm foam. The back rest uses soft 32 density 5 cm thick foam, providing relatively soft and comfortable leaning. Outer sides of sofa are covered with 22 density 1 cm grey foam to give its exact shape. Carcass center is then wrapped with synthetic fiber, to prevent sliding of fabric. We use water based adhesives while fixing the foam to the carcass as a part of our environmental policy.
- In creation of upholstery, CNC Fabric Cutter cuts a measured amount of fabric into specific dimensions. All fabric connections are then sewn, single and double stitched via sewing machines. All sewing and lock stitching are made with extreme care. Fabric is then carefully and properly upholstered to carcass.
- The plinth is made of 18 mm chipboard covered with Aluminum Look HPL, where the sides are PVC edge banded. The height of the plinth is 15 cm, and underneath plastic gliders is fixed to prevent any damage on the floor.
- Height of Aura Cafe can be changed as medium or high, permitting wide range of use in accordance with projects.

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Different codes and names regarding the base choices are given in the below table.

Code	Description	PLINTH COLOR OPT.			D	L	H	Vol.	Weig.	COM	COL
		ALU.	BLACK	WHITE	cms			m3	kg	lmt	m²
ACMS060	AURA CAFE MEDIUM BENCH *L.60 CM	✓	✓	✓	70	60	94	0,467	18,00	2,40	4,70
ACMS120	AURA CAFE MEDIUM BENCH *L.120 CM	✓	✓	✓	70	120	94	0,897	35,25	3,70	7,25
ACMS150	AURA CAFE MEDIUM BENCH *L.150 CM	✓	✓	✓	70	150	94	1,113	44,00	4,30	8,42
ACMS180	AURA CAFE MEDIUM BENCH *L.180 CM	✓	✓	✓	70	180	94	1,328	45,60	4,85	9,50
ACMSC1S	AURA CAFE MEDIUM BENCH *CORNER 83X83 CM	✓	✓	✓	83	83	94	0,701	27,20	4,50	8,82
ACHS060	AURA CAFE HIGH BENCH *L.60 CM	✓	✓	✓	70	60	116	0,577	20,70	2,40	4,70
ACHS120	AURA CAFE HIGH BENCH *L.120 CM	✓	✓	✓	70	120	116	1,110	38,20	4,40	8,62
ACHS150	AURA CAFE HIGH BENCH *L.150 CM	✓	✓	✓	70	150	116	1,376	49,60	4,90	9,60
ACHS180	AURA CAFE HIGH BENCH *L.180 CM	✓	✓	✓	70	180	116	1,643	56,00	5,50	10,78
ACHSC1S	AURA CAFE HIGH BENCH *CORNER 83X83 CM	✓	✓	✓	83	83	116	0,867	33,90	5,00	9,80
ACEH060	AURA CAFE EXTRA HIGH BENCH *L.60 CM	✓	✓	✓	70	60	138	0,688	22,50	3,10	6,07
ACEH120	AURA CAFE EXTRA HIGH BENCH *L.120 CM	✓	✓	✓	70	120	138	1,323	41,25	5,00	9,80
ACEH150	AURA CAFE EXTRA HIGH BENCH *L.150 CM	✓	✓	✓	70	150	138	1,640	53,60	5,95	11,66
ACEH180	AURA CAFE EXTRA HIGH BENCH *L.180 CM	✓	✓	✓	70	180	138	1,958	60,50	6,85	13,42
ACEHC1S	AURA CAFE EXTRA HIGH BENCH *CORNER 83X83 CM	✓	✓	✓	83	83	138	1,033	36,80	5,50	10,78
ACMSS1D	AURA CAFE MEDIUM SIDE PANEL				4	48	79	0,016	4,00	1,25	2,45
ACHSS1D	AURA CAFE HIGH SIDE PANEL				4	48	101	0,020	5,00	1,45	2,84
ACEHS1D	AURA CAFÉ EXTRA HIGH SIDE PANEL				4	48	123	0,024	6,00	1,60	3,13
ACMSW21	AURA CAFE MEDIUM WALL UNIT *L.215 CM				4	215	79	0,068	32,00	2,30	4,50
ACMSW23	AURA CAFE MEDIUM WALL UNIT *L.235 CM				4	235	79	0,075	35,00	2,50	4,90
ACHSW21	AURA CAFE HIGH WALL UNIT *L.215 CM				4	215	101	0,087	40,70	4,60	9,01
ACHSW23	AURA CAFE HIGH WALL UNIT *L.235 CM				4	235	101	0,095	44,50	5,00	9,80
ACEHW21	AURA CAFÉ EXTRA HIGH WALL UNIT *L.215 CM				4	215	123	0,106	47,50	4,80	9,40
ACEHW23	AURA CAFÉ EXTRA HIGH WALL UNIT *L.235 cm				4	235	123	0,116	52,00	5,00	9,80

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Dimensions;

