



Comfort is key in this project. A project should be iconic in its aesthetics, but also be a great chair where form and function be married together. It is ideally suited to informal spaces and suited to a purist office environment where it brings vitality to life by adding a dynamic form and color by its soft upholstered option, different bases, footstool, and coffee tables.

Pana is also available in a soft version with crinkled soft upholstery that brings the design and comfort one step further. Pana is a compact and exceptionally practical chair that showcases great design and comfort. The chair's elegant form is captured in the seat, backrest, and armrests in a single graceful movement.

Seat Part Frame

ARMCHAIR, 13 mm dia. welded metal tubes supported by 5x20 mm, 3x16 mm bended metal sheet plates together create the frame in form of a seat shell.

FOOTSTOOL, Wood frame is constructed from 8mm MDF.

Seat Part Polyurethane Injection

ARMCHAIR, The frame is placed in the mould and fixed by using M8 bolts. Ideal density of polyurethane compound, 1291 grams of polyurethane and 756 grams isocyanate, is poured into the mould, waited on average 7 to 8 minutes to harden. When the the seat shell is sculpted to the desired shape, it is separated from the mould, cleaned, grinded with limer 80 emery to give the it a smooth surface.

FOOTSTOOL, Seat top is aligned with 35 DNS 5 cm soft foam.

Upholstery

Predefined amount of fabric is cutted in pieces by CNC Laser Fabric Cutter machines. The cutted pieces are joined via needle sewing machines at the sewing station then the seat shell is fully upholstered at the fitting station. 40 wt.thread is used for sewing, 20wt.thread is used for blind stitching on the outside of your upholstered work.

Fabric Consumption

	PANA	PANA SOFT	FOOT STOOL	FOOT STOOL SOFT
COM *	1,50 lm	2,50 lm	0,70 lm	1,20 lm
COL **	2,73 m ²	4,55 m ²	1,27 m ²	2,18 m ²



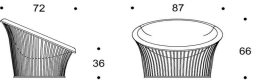



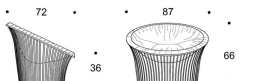



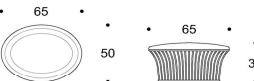



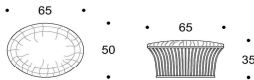

* Customer own fabric and artificial leather width 140 cm

** Customer own genuine leather



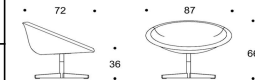



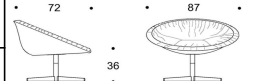



Base Versions



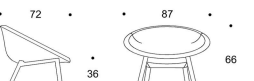





1 WIRE FRAME BASE WIB:

Figure	Code & Description	Frame Color	Packing Info	Dimensions
	PNSSWIB PANA ARMCHAIR *WIRE FRAME BASE	* STANDARD RAL COLORS * CHROME * BRASS / COPPER*	 76 x 91 x H.70 0,484 m ³	
			 18,20	
	PNSOWIB PANA ARMCHAIR SOFT UPHOLSTERY *WIRE FRAME BASE	* STANDARD RAL COLORS * CHROME * BRASS / COPPER*	 76 x 91 x H.70 0,484 m ³	
			 19,20	
	PNPSWIB PANA FOOTSTOOL *WIRE FRAME BASE	* STANDARD RAL COLORS * CHROME * BRASS / COPPER*	 76 x 91 x H.39 0,270 m ³	
			 8,10	
	PNPOWIB PANA FOOTSTOOL SOFT UPHOLSTERY *WIRE FRAME BASE	* STANDARD RAL COLORS * CHROME * BRASS / COPPER*	 54 x 69 x H.39 0,145 m ³	
			 9,10	

2 4 STAR ROTATING BASE 4SR:



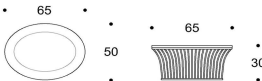

Figure	Code & Description	Frame Color	Packing Info	Dimensions
	PNSS4SR PANA ARMCHAIR *4 STAR ROTATING BASE	* STANDARD RAL COLORS * CHROME * BRASS / COPPER*	 76 x 91 x H.70 0,484 m ³	
			 21,80	
	PNSO4SR PANA ARMCHAIR SOFT UPHOLSTERY *4 STAR ROTATING BASE	* STANDARD RAL COLORS * CHROME * BRASS / COPPER*	 76 x 91 x H.70 0,484 m ³	
			 22,80	

3 WOODEN BASE WOB:



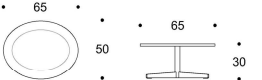

Figure	Code & Description	Frame Color	Packing Info	Dimensions
	PNSSWOB PANA ARMCHAIR *WOODEN BASE	* ASH-TREE COLORS	 76 x 91 x H.70 0,484 m ³	
			 15,30	
	PNSOWOB PANA ARMCHAIR SOFT UPHOLSTERY *WOODEN BASE	* ASH-TREE COLORS	 76 x 91 x H.70 0,484 m ³	
			 16,30	

Base Versions

1 WIRE FRAME BASE WIB:

Figure	Code & Description	Frame Color	Packing Info	Dimensions
	PNCTWIB H/L/V/M PANA COFFEE TABLE *WIRE FRAME BASE	*STANDARD RAL COLORS *CHROME *BRASS / COPPER*	 54 x 69 x H.37 0,138 m ³	
			 H/L/V 14,20 M 31.80	

2 4 STAR ROTATING BASE 4SR:

Figure	Code & Description	Frame Color	Packing Info	Dimensions
	PNCT4SF H/L/V/M PANA COFFEE TABLE *4 STAR BASE	*STANDARD RAL COLORS *CHROME *BRASS / COPPER*	 54 x 69 x H.37 0,138 m ³	
			 H/L/V 16,00 M 33,60	

