déberenn by rumas®

product data sheet

pinto

design by david fox

A product needs to work in harmony with each other. The Pinto, designed by David Fox, can work well individually or as part of a larger scheme. The key shapes can link the range together and work with other projects in our progressive deberenn portfolio.Pinto's main product, Bean, is the primary generator for this upholstery system. A simply detailed design, the upholstery is elevated from the floor with a delicate tubular frame. Angled yet considered lines rise in a positive direction from the base of the product, with angled supporting backs swoop around the body for comfort. Pinto can be loosely scattered as an independent sofa with stools or linked in a modular landscape for a more organized solution, either option caterers to demands of a compact office or large living areas. Often with impressive design products, one might get tired of the aesthetic over time,

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Carcass

Pinto sofa and pouf are both made using 18 mm poplar plywood, 25x50 mm beech massive wood and 3-4 mm wood-fiber panel. For carcass, CNC Router cuts poplar plywood into specific dimensioned shapes, while beech wood is buzz sawed into pieces.Bottom and top shaped plywood and beech wood are glued, stapled and finally drilled together to provide a strong durable shell. Outer side of the carcass is wrapped around with 3-4 mm wood-fiber panel to form a smooth and durable surface.For backrest, 20x20 mm profile and tube metal are also bended and welded to shape into provide its curved backrest metal carcass.

Foam

Elastic bands and lining fabric are aligned onto wooden carcass to prevent foam from cutting into the wood. Seat top is aligned with 35 density 10 cm firm foam while the sides are aligned with 45 density 1 cm grey foam. Backrest metal carcass is then wrapped with elastic bands and simple lining fabric, and aligned with 32 density 5 cm soft foam on the front and 28 density 2 cm firm foam on the back and 2 cm HLB 45 density soft foam aligned on around the backrest. Leather or fabrics are stapled onto bottom edges of the carcass.

Frame

Metal Base is made using 20 mm radius metal tubes, which are bended and welded together. It is then drilled with six plastic feet to the carcass to create a strong base. Bar stools are made using 12 mm transmission metal.

Upholstery

Predefined amount of fabric is cutted in pieces by CNC Laser Fabric Cutter machines. The cutted pieces are joined via needle sewing machines and upholstery is done.When upholstery process is fully completed, the arms are fitted to the body. Dust cover is stapled underneath the sofa to give the sofa a finished look.

Fabric Consumption

	PISS180	PIMORER/L	PIMORCA	PIMORCX	PIMOSER/L	PIMOSCE	PIPSR69	PIBSR40
COM *	5,50 lm	4,60 lm	4,50 lm	4,50 lm	4,50 lm	4,50 lm	1,70 lm	0,70 lm
COL **	10,00 m²	8,37 m²	8,19 m²	8,19 m²	8,19 m²	8,19 m²	3,09 m²	1,27 m²

* Customer own fabric and artificial leather width 140 cm

** Customer own genuine leather